







FLAXOSTONE CLAY

Product Description

FlaxoStone Clay is a premium quality pure acrylic waterborne paint that creates an authentic natural stone like finish. It is comprised of crushed inorganic colored aggregates to achieve a smooth texture similar to fine stone. This paint uses refined stones to produce a visually captivating and artistically satisfying smooth textured finish.

Advantages







-  Emulates the appearance of natural stone
-  Ensure optimal performance and longevity
-  Excellent UV and weathering resistance
-  Excellent durability and adhesion
-  Resilient against hostile atmospheric contaminants
-  Non-hazardous and environmental friendly

Recommended Uses

Ideal for decorating and protecting interior and exterior surfaces such as cement plaster, concrete, masonry, blockwork, rendered surfaces, gypsum etc.

Substrate should have adequate strength to receive the paint. Any defects in the substrate like surface undulations, cracks, pin holes etc., should be rectified/filled before starting painting.

Physical Properties





| | |
|---|-----------------------------------|
|  Colour | Refer to Flaxen Stone colour card |
|  Finish | Matt |
|  Volume Solids | 66 ± 2% |
|  Specific Gravity | 1.72 ± 0.02 |
|  Packaging Size | 5 Kg & 23 Kg |
|  VOC | < 1 g/L |

Typical Painting System*

| | |
|-----------------------|---------|
| FlaxoStone Primer | 1 coat |
| FlaxoStone Basecoat | 1 coat |
| FlaxoStone Clay | 1 coat |
| FlaxoStone Clear Coat | 2 coats |

**Above mentioned paint system is for general guideline only, other system may be specified, depending on area of use. Please refer to our decorative sales department for technical assistance*

Application Data

|  Film Thickness Per Coat | | | |
|---|---------------------------------|--------------|-------------|
| Dry Film Thickness | | 150 – 300 µm | |
| Wet Film Thickness | | 230 – 455 µm | |
|  Drying Time* | 10°C | 30°C | 40°C |
| Touch Dry | 8 h | 4 h | 2 h |
| Recoating Interval | 32 h | 16 h | 8 h |
| Hard Dry | 96 h | 48 h | 24 h |
| <i>* Temperature, humidity, air movement, ventilation, film thickness and number of coats all effect the drying time. The figures given are typical with good ventilation, typical film thickness and relative humidity at 70%.</i> | | | |
|  Theoretical Spreading Rate* | 2.2 – 4.4 m ² /liter | | |
| <i>*Actual coverage will vary based on surface condition, wastage and film thickness applied.</i> | | | |
|  Thinner | Potable Clean water | | |

Method of Application:

Airless Spray Machine (Hopper Gun)

Guiding Data for Spray Equipment*:

Spray Gun Caliber : 8mm
 Spray Angle : 90°
 Nozzle Size : 3 – 6 mm
 (Depends on desired texture)
 Pressure : 100 - 120 bars

**the spray detail given above are intended as a guide only, fluid hose length, diameter, paint temperature and project complexity all influence the choice of tip and operating pressure.*

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Application Data - cont'd

Cleaning Solvent:

Water

Dilution:

Ready to use






Surface Preparation:

Before application, substrate must be sound, clean, dry and free from dust, oil, grease, loose particles, laitance, powder paint and from all the substances that may prevent adhesion. All loose material must be removed by stiff bristle brush. All traces of form release agents curing agents must be removed. A light sanding with suitable abrasive material is recommended before application.







Application Conditions:

Substrate temperature should be 10°C & at least 3°C above the dew point of the air. At application below 10°C drying temperature will be significantly extended & spraying characteristics may be impaired. Good ventilation is recommended in confined areas to ensure proper drying. Do not apply during strong wind, fog, high relative humidity and imminent rain.

Storage

-  Keep out of reach of children.
-  Store in cool, dry well-ventilated space and away from source of heat and ignition
-  Containers must be kept tightly closed.
-  Shelf life of up to 24 months from the date of manufacture when stored in warehouse conditions below 35°C in the original packs.
-  Stir well before use and handle with care.

Health and Safety Precautions

-  Please read and follow the precautionary notices displayed on the container, and all caution statements on the MSDS of this product.
-  Always ensure good ventilation during application and drying. When applying the paint in insufficient ventilated areas, forced ventilation should be provided.
-  During application of paint, contact of liquid paint with eyes, skin, inhalation of paint mist and paint vapor, should be strongly avoided.
-  Remove splashes from skin, use soap and water or recognized skin cleaner
-  Wastes and empty containers should be disposed of in accordance with local safety regulations.
-  Material Safety Data Sheet (MSDS) can be obtained upon request.

Disclaimer

The information provided in this data sheet is not intended to be complete. It is the responsibility of the user to ensure that the product used is suitable for the purpose it is meant to serve. In view of various factors affecting the performance of the coating, we cannot assume responsibility for the product performance, nor do we accept any liability arising from use of this product, unless specifically agreed to in writing by us. Please note that these instructions become invalid when new version is released. We reserve the right to modify the information provided without prior notice.